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648.4705
Job Sheet 212715



Part No: 648.4705

Job Qty: 1 pcs

Part Name: C60 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/1/20

Job Tracking No:

Due Date: 9/29/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		9/29/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S303450

Part: 648.4705

Job No: 212715

Serial No/Batch: S303450

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 09/28/20

DAS
84
9-89

SEP 14 2020

120	QC 4	1 pcs	9/29/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	69
					QC 4 - 46	9-89
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	SEP 2 9 2020
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/29/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	DAS
					Packaging 3 - 13 - B4B	69
					Packaging 3 - 14 - B4B	9-89
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	SEP 2 9 2020
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	DAS
					Packaging 3 - 35 - B4B	21
					Packaging 3 - 36 - B4B	9-89
					Packaging 3 - 37 - B4B	SEP 2 9 2020
135	DC - 1 - B4B	1 pcs	9/29/20	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140	QC 21 - FG	1 pcs	9/29/20	0.00 0.00	QC 21 - FG - 21	9-89

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

Part Op 100 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

017303

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5200928
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5291326
600.1309-A	Label	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5136710
600.1312	Caution Sticker	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5303247
AN4-23A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5123434-1
AN5-21A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	521027x2 / 5282391 x2
C2-14-2	Label Rivets	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097730
C45-11-2	Locating Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5223326
C45-12-1	Lock Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5248549
C45-12-6	Retaining Ring	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097902
C45-13-1	Keeper Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5293905
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5278828
C45-13-5	Keeper Spring	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5172439
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5091768
C45-3-2-1	Snap Ring	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5148340
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5210604x3 / 528588x1
C45-3-5	Teflon Spacer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5285894
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5282243
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5265654
C45-3-9	Lever Spring	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5190299
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5253649
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5097731
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5201771
C45-7-2	Lock Bumper	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5200483
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5283867
C60-10-2	Lock Spring	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5047163
C60-3-1	Radial Bearing	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5287402
MS21044N5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5245138
MS27039-4-08	Screw	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5097087
NAS1149F0463P	Washer (AN960-416)	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5293737
NAS1149F0563P	Washer (AN960-516)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5268663

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	188-FPSS-1/4-20-3/8	2	49	0
	188-FSCS-1032-5/8	4	122	0
	600.1309-A	1	18	0
	600.1312	1	0	0
	AN4-23A	2	576	0
	AN5-21A	4	10	0
	C2-14-2	2	32	0
	C45-11-2	2	19	0
	C45-12-1	2	13	0
	C45-12-6	2	38	0
	C45-13-1	2	44	0
	C45-13-2	2	31	0
	C45-13-5	1	59	0
	C45-3-12	1	22	0
	C45-3-2-1	2	58	0
	C45-3-4-1	4	102	0
	C45-3-5	2	104	0
	C45-3-8A	1	13	0
	C45-3-8B	1	20	0
	C45-3-9	1	76	0
	C45-4-1	2	26	0
	C45-5-1	1	19	0
	C45-7-1	1	21	0
	C45-7-2	2	2	0
	C45-8-4	1	17	0
	C60-10-2	1	11	0
	C60-3-1	2	16	0
	MS21044N5	4	81	0
	MS27039-4-08	1	160	0
	NAS1149F0463P	3	243	0
	NAS1149F0563P	8	29	0
Part Specifications				
Specifications could not be found.				

Plex 9/1/20 8:51 AM dart.lacelle.linda

Job Fabrication

Job No: 212715

Part No: 648.4705

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
100-Packaging 1 - Pick Kit	1	188-FPSS-1/4-20-3/8	Set Screw	2.0000	2.0000	21.0000	GA-Alain	S048557	s048557	0
						19.0000	GA201	S200928	S200928	0
						9.0000	GA201	S048557-2	s048557	0
100-Packaging 1 - Pick Kit	1	188-FSCS-1032-5/8	Set Screw	4.0000	4.0000	2.0000	GA-Alain	S241379	S241379	0
						48.0000	GA201	S255284	S255284	0
						48.0000	GA201	S291326	S291326	0
100-Packaging 1 - Pick Kit	1	600.1309-A	Label	1.0000	1.0000	16.0000	GA203	S136710	S136710	0
						1.0000	GA203	S287071	S136710	0
						1.0000	GA203	S288664	S136710	0
100-Packaging 1 - Pick Kit	1	600.1312	Caution Sticker	1.0000	1.0000	0	N/A	N/A	N/A	N/A
100-Packaging 1 - Pick Kit	1	AN4-23A	Bolt	2.0000	2.0000	71.0000	GA-Alain	F123434	M123434	0
						198.0000	ST338F	S097082	S097082	0
						301.0000	GA198	F123434-1	M123434	0
100-Packaging 1 - Pick Kit	1	AN5-21A	Bolt	4.0000	4.0000	2.0000	GA198	S281027	S281027	0
						8.0000	ST337	S282391	S282391	0
						60.0000	ST325F	S299995	S299995	0
100-Packaging 1 - Pick Kit	1	C2-14-2	Label Rivets	2.0000	2.0000	32.0000	GA191	S097730	S097730	0
100-Packaging 1 - Pick Kit	1	C45-11-2	Locating Pin	2.0000	2.0000	7.0000	GA206	S199359	S199359	0
						2.0000	GA206	S223326	S223326	0
						10.0000	GA206	S285895	S285895	0
100-Packaging 1 - Pick Kit	1	C45-12-1	Lock Bushing	2.0000	2.0000	1.0000	GA206	S179711	S179711	0
						12.0000	GA206	S248549	S248549	0
100-Packaging 1 - Pick Kit	1	C45-12-6	Retaining Ring	2.0000	2.0000	32.0000	GA207	S097902	s097902	0
100-Packaging 1 - Pick Kit	1	C45-13-1	Keeper Bushing	2.0000	2.0000	1.0000	GA207	S193422	S193422	0
						23.0000	GA207	S263429	S263429	0
						20.0000	GA207	S293905	S293905	0
100-Packaging 1 - Pick Kit	1	C45-13-2	Teflon Keeper, Spacer	2.0000	2.0000	1.0000	GA207	S097746	s097746	0
						30.0000	GA207	S278828	S278828	0
100-Packaging 1 - Pick Kit	1	C45-13-5	Keeper Spring	1.0000	1.0000	59.0000	GA207	S172439	S172439	0
100-	1	C45-3-12	Latch Roller	1.0000	1.0000	21.0000	GA206	S091768	S091768	

Packaging 1 - Pick Kit			Bearing								0
						1.0000	GA206	S097903	s097903		0
100- Packaging 1 - Pick Kit	1	C45-3-2-1	Snap Ring	2.0000	2.0000	24.0000	GA206	S066606	S066606		0
						2.0000	GA206	S097898	s097898		0
						14.0000	GA206	S148340	S148340		0
						18.0000	GA206	S248053	S093408		0
100- Packaging 1 - Pick Kit	1	C45-3-4-1	Retaining Ring	4.0000	4.0000	100.0000	GA206	S285892	S285892	5210604 X3	0
100- Packaging 1 - Pick Kit	1	C45-3-5	Teflon Spacer	2.0000	2.0000	10.0000	GA206	S027245	S027245		0
						4.0000	GA206	S097745	S097745		0
						90.0000	GA206	S285894	S285894		0
100- Packaging 1 - Pick Kit	1	C45-3-8A	Actuator Shaft Bushing	1.0000	1.0000	13.0000	GA206	S282243	S282243		0
100- Packaging 1 - Pick Kit	1	C45-3-8B	Actuator Shaft Bushing	1.0000	1.0000	20.0000	GA206	S265654	S265654		0
100- Packaging 1 - Pick Kit	1	C45-3-9	Lever Spring	1.0000	1.0000	4.0000	GA206	S089520	s089520		0
						72.0000	GA206	S190299	S190299		0
100- Packaging 1 - Pick Kit	1	C45-4-1	Trunnion Bushing	2.0000	2.0000	6.0000	GA206	S253649	S253649		0
						20.0000	GA206	S294824	S294824		0
100- Packaging 1 - Pick Kit	1	C45-5-1	Lever Stop Pin	1.0000	1.0000	2.0000	GA206	S097731	S097731		0
						17.0000	GA206	S258610	S258610		0
100- Packaging 1 - Pick Kit	1	C45-7-1	LOADBEAM BUMPER	1.0000	1.0000	2.0000	GA206	S201771	S201771		0
						19.0000	GA206	S290218	S290218		0
100- Packaging 1 - Pick Kit	1	C45-7-2	Lock Bumper	2.0000	2.0000	2.0000	GA206	S200483	S200483		0
100- Packaging 1 - Pick Kit	1	C45-8-4	Solenoid Cover Gasket	1.0000	1.0000	2.0000	GA206	S199513	S199513		0
						1.0000	GA206	S274816	S274816		0
						11.0000	GA206	S283867	S283867		0
100- Packaging 1 - Pick Kit	1	C60-10-2	Lock Spring	1.0000	1.0000	11.0000	GA208	S047163	S047163		0
100- Packaging 1 - Pick Kit	1	C60-3-1	Radial Bearing	2.0000	2.0000	8.0000	GA208	S101304	s101304		0
						8.0000	GA208	S287402	S287402		0
100- Packaging 1 - Pick Kit	1	MS21044N5	Nut	4.0000	4.0000	11.0000	GA-Alain	S192486-1	S192486		0
						70.0000	GA200	S285138	S285138		0
100- Packaging 1 - Pick Kit	1	MS27039-4-08	Screw	1.0000	1.0000	6.0000	GA-Alain	S039330	S039330		0
						151.0000	ST279	S097087	S097087		0
100- Packaging 1 - Pick Kit	1	NAS1149F0463P	Washer (AN960-416)	3.0000	3.0000	5.0000	GA200	S247854	S247854		0
						91.0000	GA200	S280175	S280175		0
						112.0000	GA200	S293737	S293737		0
100- Packaging 1 - Pick Kit	1	NAS1149F0563P	Washer (AN960-516)	8.0000	8.0000	14.0000	FP001	S268663	S268663		0
						7.0000	GA200	S268663-1	S268663		0